

Manual

Absolute Encoder with EtherCAT

Firmware revision number from 5.00

Contents

	Page
1	Introduction..... 4
1.1	Scope of delivery 4
1.2	Product assignment..... 4
2	Safety and operating instructions 5
3	Encoder operating parameters 7
4	Encoder data 8
4.1	PDO (Process Data Object) 8
4.2	SDO (Service Data Objects) 9
4.3	Parameterization 18
4.4	Free Run Mode (default) 19
4.5	Distributed Clocks Mode 20
4.5.1	Activation Distributed Clocks under TwinCAT 20
4.6	Network management 22
5	Terminal assignment and commissioning 24
5.1	Electrical connection 24
5.1.1	Initialising under TwinCAT system manager 24
5.1.2	Terminal assignment 25
5.2	Display elements 26
5.2.1	State indicator..... 26
5.2.2	Link/Activity indicator 26
5.3	Cycle times 27
5.4	Configuration 10 Byte PDO / 4 Byte PDO / 2 Byte PDO by TwinCAT 28

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1 Introduction

1.1 Scope of delivery

Please check the delivery upon completeness prior to commissioning.
Depending on encoder configuration and part number delivery is including:

- Basic encoder with EtherCAT bus cover
- describing file and manual available as download in the internet at <https://www.baumer.com/goto/qQzLW>

1.2 Product assignment

Shaft encoder

Product	Product family
AMG 11 E13	AMG 11 – Singleturn 13Bit
AMG 11 E29	AMG 11 – Multiturn 29Bit
PMG10#-###.###EC.3000#.#	PMG 10 – Singleturn 13Bit
PMG10#-###.###EC.3600#.#	PMG 10 – Multiturn 29Bit

Hollow / Endshaft encoder

Product	Product family
HMG 11 E13	HMG 11 – Singleturn 13Bit
HMG 11 E29	HMG 11 – Multiturn 29Bit
HMG10#-###.###EC.3000#.#	HMG 10 – Singleturn 13Bit
HMG10#-###.###EC.3600#.#	HMG 10 – Multiturn 29Bit

2 Safety and operating instructions

Supplementary information

- This manual is intended as a supplement to already existing documentation (catalogues, data sheets and assembly instructions). They can be downloaded at <https://www.baumer.com/goto/qQzLW>.
- The manual must be read without fail before initial commissioning of the equipment.

Intended purpose of the equipment

- The encoder is a precision measurement device. It is used to determine angular positions and revolutions, and to prepare and supply measured values in the form of electrical output signals for control systems. Encoders may only be used for this purpose.

Commissioning

- Encoders may only be installed and assembled by suitably qualified experts.
- Observe the operating instructions of the machine manufacturer.

Safety remarks

- Prior to commissioning the equipment, check all electrical connections.
- If installation, electrical connection or any other work performed at the encoder or at the equipment is not correctly executed, this can result in a malfunction or failure of the encoder.
- Steps must be taken to exclude any risk of personal injury, damage to the plant or to the operating equipment as a result of encoder failure or malfunction by providing suitable safety precautions.
- Encoders must not be operated outside the limited values specified in the product information (see detailed product documentation).

Failure to comply with the safety remarks can result in malfunctions, personal injury or damage to property.

Transport and storage

- Only ever transport or store encoders in their original packaging.
- Never drop encoders or expose them to major vibrations.

Assembly

- Avoid impacts or shocks on the housing and shaft.
- Avoid any twist or torsion on the housing.
- Do not open the encoder or make any mechanical changes to it.

The shaft, ball bearings, glass disc or electronic components can be damaged. In this case, safe and reliable operation cannot be guaranteed.

Electrical commissioning

- Do not make any electrical changes at the encoder.
- Do not carry out any wiring work when the encoder is under power supply.
- Never plug or unplug the electrical connection when the encoder is under power supply.
- Ensure that the entire plant is installed in line with EMC/EMI requirements. The installation environment and wiring affect the electromagnetic compatibility of the encoder. Install the encoder and supply cables separately or at a long distance from cables with high interference emissions (frequency converters, contactors etc.)
- When working with consumers with high emitted interference provide separate encoder supply voltage for the encoder.
- Completely shield the encoder housing and connecting cable.
- Connect the encoder to the protective earth (PE) using shielded cable. The braided shield must be connected to the cable gland or plug. Ideally, aim at bilateral connection to protective earth (PE), the housing via the mechanical assembly, the cable shield via the downstream devices. In case of earth loop problems, earth on one side only as a minimum requirement.

Failure to observe these instructions can result in malfunctions, material damage or personal injury!

Disposal

- Dispose of encoder components in accordance with locally applicable legislation.

3 Encoder operating parameters

Description of operating parameters

Table: operating parameters (factory default)

Product	Resolution per turn 0x6001			Number of turns 0x6502			Measuring range 0x6002		
	Decimal	Hex	Bit	Decimal	Hex	Bit	Decimal	Hex	Bit
AMG 11 E13	8192	2000	13	1	1	0	8192	2000	13
AMG 11 E29	8192	2000	13	65536	10000	16	536870912	20000000	29
HMG 11 E13	8192	2000	13	1	1	0	8192	2000	13
HMG 11 E29	8192	2000	13	65536	10000	16	536870912	20000000	29
PMG 10 E13	8192	2000	13	1	1	0	8192	2000	13
PMG 10 E29	8192	2000	13	65536	10000	16	536870912	20000000	29
HMG 10 E13	8192	2000	13	1	1	0	8192	2000	13
HMG 10 E29	8192	2000	13	65536	10000	16	536870912	20000000	29

The enabled scaling functionality in CoE is prerequisite for further user-specific parameterization such as resolution, total measuring range, direction of rotation and preset.

See chapter: [SDO \(Service Data Objects\)](#)

4 Encoder data

4.1 PDO (Process Data Object)

Depending on the configuration, the encoder will provide the following process data (input data):

XML file	PDO Mapping	Product code	Applied in version
BAUMER Group absolute EtherCAT encoders.xml	10Byte PDO: (default) 4 Byte Position value 2 Byte Warnings 4 Byte System Time	20	V5.00 and up
	or		
	4Byte PDO: (configurable) 4 Byte Position value	25	
	2Byte PDO: (configurable) 2 Byte Position value	30	

10Byte PDO (Default)

Value	Data type	Explanation
Position value	UDINT	Current absolute encoder position value. For range-related information refer to „Encoder operating parameters“
Warnings	UINT	Warnings Bit 2: 1 → Lithium battery power low Bit 4: 1 → Excess shaft turns during power-off Bit 5: 1 → Incorrect encoder configuration
System Time	UDINT	Present system time, resolution in ns

4Byte PDO

Value	Data type	Explanation
Position value	UDINT	Current absolute encoder position value. For range-related information refer to „Encoder operating parameters“

2Byte PDO

Value	Data type	Explanation
Position value	UINT	Current absolute encoder position value. For range-related information refer to „Encoder operating parameters“

The configuration 4Byte PDO / 2Byte PDO allows for shorter cycle times.

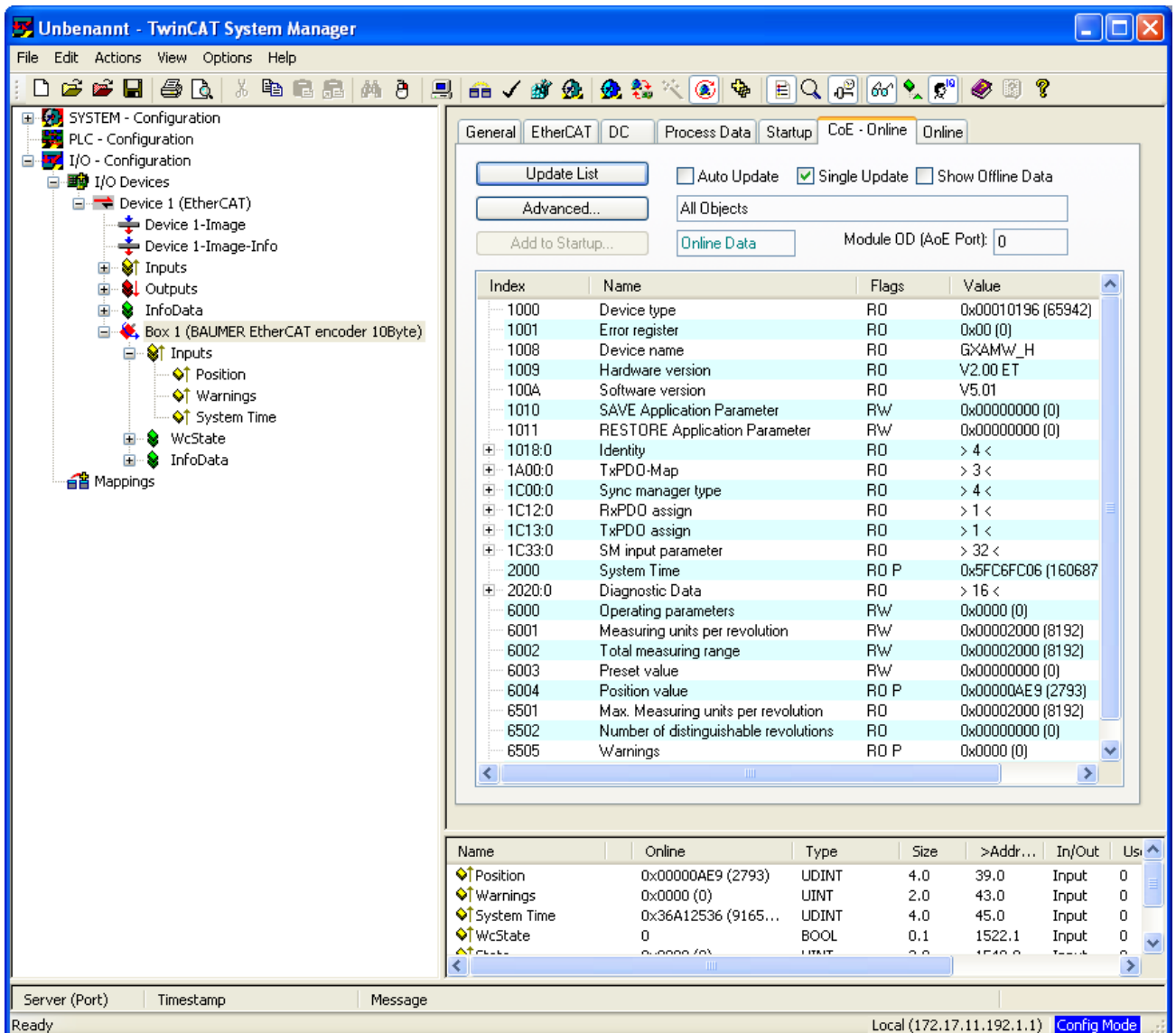
Cycle times are configuration-related, see chapter [cycle](#) times

4.2 SDO (Service Data Objects)

SDOs access is in the TwinCAT System Manager under tab **CoE - Online (CANopen over EtherCAT)**.

Since there is a large variety of CANopen device and application profiles they may be applied in EtherCAT slaves.

EtherCAT encoders provide partial implementation of the CANopen DS406 encoder device profile.



The screenshot shows the TwinCAT System Manager interface. The left sidebar displays a tree view of the system configuration, including 'SYSTEM - Configuration', 'PLC - Configuration', 'I/O - Configuration', and 'I/O Devices'. Under 'I/O Devices', 'Device 1 (EtherCAT)' is expanded to show 'Box 1 (BAUMER EtherCAT encoder 10Byte)'. The main window is in 'CoE - Online' mode, displaying a table of SDOs (Service Data Objects) for the selected device. The table has columns for Index, Name, Flags, and Value. Below the SDO table, there is a summary table with columns for Name, Online, Type, Size, >Addr..., In/Out, and Usi.

Index	Name	Flags	Value
1000	Device type	RO	0x00010196 (65942)
1001	Error register	RO	0x00 (0)
1008	Device name	RO	GXAMW_H
1009	Hardware version	RO	V2.00 ET
100A	Software version	RO	V5.01
1010	SAVE Application Parameter	RW	0x00000000 (0)
1011	RESTORE Application Parameter	RW	0x00000000 (0)
1018:0	Identity	RO	> 4 <
1A00:0	TxPDO-Map	RO	> 3 <
1C00:0	Sync manager type	RO	> 4 <
1C12:0	RxPDO assign	RO	> 1 <
1C13:0	TxPDO assign	RO	> 1 <
1C33:0	SM input parameter	RO	> 32 <
2000	System Time	RO P	0x5FC6FC06 (160687)
2020:0	Diagnostic Data	RO	> 16 <
6000	Operating parameters	RW	0x0000 (0)
6001	Measuring units per revolution	RW	0x00002000 (8192)
6002	Total measuring range	RW	0x00002000 (8192)
6003	Preset value	RW	0x00000000 (0)
6004	Position value	RO P	0x00000AE9 (2793)
6501	Max. Measuring units per revolution	RO	0x00002000 (8192)
6502	Number of distinguishable revolutions	RO	0x00000000 (0)
6505	Warnings	RO P	0x0000 (0)

Name	Online	Type	Size	>Addr...	In/Out	Usi
Position	0x00000AE9 (2793)	UDINT	4.0	39.0	Input	0
Warnings	0x0000 (0)	UINT	2.0	43.0	Input	0
System Time	0x36A12536 (9165...)	UDINT	4.0	45.0	Input	0
WcState	0	BOOL	0.1	1522.1	Input	0
State	0x0000 (0)	UINT	2.0	1542.0	Input	0

Please consider that every CoE access (mailbox communication) will shortly interrupt generation of encoder input data for the time of mailbox communication. With short cycle times in Distributed Clocks Mode this may imply that not in every Sync cycle a new position is detected.

Object list Detailed explanations on the most important SDO objects
Object 0x1000 Device Type

SubIndex	0
Data type	Unsigned 32
Access	ReadOnly
Default	Multiturn: 0x00020196 Singleturn: 0x00010196h
EEPROM	No
Significance	Information on device profile and device type
Values	

Object 0x1008 Device Name

SubIndex	0
Data type	VISIBLE_STRING
Access	ReadOnly
Default	According to connected basic encoder "GXMMW_H","GXAMW_H"
EEPROM	No
Significance	Device name in ASCII
Values	

Object 0x1009 Hardware Version

SubIndex	0
Data type	VISIBLE_STRING
Access	ReadOnly
Default	
EEPROM	No
Significance	Hardware version in ASCII
Values	

Object 0x100A Manufacturer Software Version

SubIndex	0
Data type	VISIBLE_STRING
Access	ReadOnly
Default	
EEPROM	No
Significance	Software version in ASCII
Values	

Object 0x1010 SAVE Application Parameter

Object 0x1010 is utilized to save device-specific objects (0x6000..0x6FFF) out of RAM into non-volatile memory (EEPROM). To prevent inadvertent saving operations the signature „**save**“ must be written into object 0x1010 Subindex 0.

Signature	MSB				LSB
ISO 8859	e	v	a	s	character
	0x65	0x76	0x61	0x73	hex
	1702257011				dez

Object 0x1011 RESTORE Application Parameter

Object 0x1011 restores ROM default in device-specific objects (0x6000..0x6FFF) both in RAM and EEPROM. To prevent any inadvertent restore, the signature „load“ must be written in object 0x1011 Subindex 0.

Signature	MSB				LSB
ISO 8859	d	a	o	l	character
	0x64	0x61	0x6F	0x6C	hex
	1684107116				dez

Object 0x1018 Identity Object

SubIndex	0
Data type	Unsigned 8
Access	ReadOnly
Default	4
EEPROM	No
Significance	Maximum supported subindex
Values	4 = Maximum supported subIndex

SubIndex	1
Data type	Unsigned 32
Access	ReadOnly
Default	Ech
EEPROM	No
Significance	VendorID for Baumer IVO GmbH & Co. KG assigned by CiA
Values	0xEC (in the Internet under www.can-cia.de)

SubIndex	2
Data type	Unsigned 32
Access	ReadOnly
Default	0x0A → GXMMW_H ; 0x0B → GXAMW_H
EEPROM	No
Significance	Product Code
Values	

SubIndex	3
Data type	Unsigned 32
Access	ReadOnly
Default	
EEPROM	No
Significance	Revision no.
Values	

SubIndex	4
Data type	Unsigned 32
Access	ReadOnly
Default	
EEPROM	No
Significance	Serial no.
Values	

Object 0x1A00 TxPDO1 Mapping

SubIndex	0
Data type	Unsigned 8
Access	ReadOnly
Default	
EEPROM	No
Significance	Maximum supported subindex
Values	3

SubIndex	1
Data type	Unsigned 32
Access	ReadOnly
Default	
EEPROM	No
Significance	Position value
Values	0x6004

SubIndex	2
Data type	Unsigned 16
Access	ReadOnly
Default	
EEPROM	No
Significance	Warnings
Values	0x6505

SubIndex	3
Data type	Unsigned 32
Access	ReadOnly
Default	
EEPROM	Yes
Significance	System time
Values	0x2000

Object 0x1C33 SM (Sync Manager) Input Parameter SM3

Sub Index	Data Type	Access	Description	Measurand	Values
0	Unsigned 8	ReadOnly	SM Input Parameter	-	Maximum supported Subindex 32
1	Unsigned 16	ReadOnly	Sync Mode	-	0x00 Free Run (not synchronized) 0x03 DC SYNC1, synchronized with SYNC1 Event
2	Unsigned 32	ReadOnly	Cycle time	Nanoseconds ns	SYNC0/SYNC1 cycle time
3	Unsigned 32	ReadOnly	Shift time	Nanoseconds ns	Shift time from SYNC1 until input data latch (absolute position)
4	Unsigned 16	ReadOnly	Sync modes supported	-	0x0009 Free run supported Synchronous supported DC SYNC1 Dynamic Cycle times
5	Unsigned 32	ReadOnly	Minimum cycle time	Nanoseconds ns	Minimum cycle time supported
6	Unsigned 32	ReadOnly	Calc and copy time	Nanoseconds ns	Calculation and copy time of process data out of local memory into SyncManager

Device-specific objects

Object Data in this area are hold volatile in RAM after any change. To save in non-volatile EEPROM use object SAVE Application Parameter 0x1010.

Object 0x6000 Operating parameters

SubIndex	0
Data type	Unsigned 16
Access	ReadWrite
Default	0 , scaling OFF, CW
EEPROM	Yes
Significance	Operating parameters
Values	Bit 0: direction of rotation 0 CW 1 CCW Entries ≠ default values are only effective with scaling ON (0x6000). Bit 2: scaling ON/OFF 0 scaling disabled. Encoder provides raw data (w/o offset). 1 scaling enabled. Encoder provides position values under consideration of scaling factor and offset ² . Example: Value 0x0004 -> scaling on, CW

This object allows for enabling the scaling functionality which is a precondition for further user-specific parameterization such as resolution, total measuring range, direction of rotation and preset.

See chapter parameterization.

Please note that with scaling ON the input data (TxPDO) will be produced much more slowly, i.e. PLC cycle times for encoder readout should be correspondingly enlarged.

See chapter cycle times.

Object 0x6001 Measuring units per revolution

SubIndex	0
Data type	Unsigned 32
Access	ReadWrite
Default	0x2000 = 8192 = 13bit → GXxMW_H 0x1000 = 4096 = 12bit → GCxMW_H 0x40000 = 262144 = 18bit → GBxMW_H, GDxMW_H
EEPROM	Yes
Significance	Optional number of steps per revolution.
Values	1..n.. max. number of steps per revolution (0x6501) Entries ≠ default values are only effective with enabled scaling function (0x6000).

In general, when writing on this object any previously saved offset (0x6509) will be cleared (value = 0).

Object 0x6002 Total measuring range

SubIndex	0
Data type	Unsigned 32
Access	ReadWrite
Default	0x20000000 = 536870912 = 29bit → GXMMW_H 0x2000 = 8192 = 13bit → GXAMW_H 0x10000000 = 268435456 = 28bit → GCMMW_H 0x1000 = 4096 = 12bit → GCAMW_H 0x80000000 = 2147483648 = 31bit ² → GBMMW_H, GDMMW_H 0x40000 = 262144 = 18bit → GBAMW_H, GDAMW_H
EEPROM	Yes
Significance	Total measuring range in steps optionally programmable. Consequence: Number of revolutions = total measuring range / resolution The maximum resolution (0x6502) must not be exceeded since otherwise the selected total resolution range is too wide and will be rejected.
Values	1..n.. max. total measuring range in steps (0x 6502) Entries ≠ default values are only effective with enabled scaling function (0x6000).

² with disabled scaling 32 bit

Writing in these object will clear any previously saved offset (0x6509, value = 0)

Important for multiturn encoder operation:

Continuous operation will be automatically supported where required.

Consequently, no specific relationship between total measuring range and measuring units per revolution must be observed in the parameterization.

With enabled continuous operation and during power off, the encoder shaft may be turned up to ¼ of the maximum permissible turns. Any excess turn may entail void position values which will be signaled by a warning and call for a new referencing operation.

Non-continuous operation allows for an unlimited number of turns during power-off.

Proceed as below to find out whether your parameterization enables continuous operation:

- The „maximum possible number of turns“ provided by the encoder (depending on the configuration: 16 bits = 65536 or 13 bits = 8192) is multiplied by the parameterized measuring units per revolution.
- The result is divided by parameterized total measuring range.
- A remainder in the result (fractional digits) means continuous operation enabled.

Example: Parameterization with disabled continuous operation:

Max. possible number of turns	65536	(16 bits multiturn)
Measuring units per turn	: 3600	
Total measuring range	29.491.200	(8192 x 3600)
Calculation:	65536 x 3600 / 29.491.200 = 8 (no remainder)	

Example: Parameterization with enabled continuous operation:

Max. possible number of turns	65536	(16 bits multiturn)
Measuring units per turn	3600	
Total measuring range	100.000	
Calculation:	65536 x 3600 / 100.000 = 2359 remainder 29600	

Object 0x6003 Preset value

SubIndex	0
Data type	Unsigned 32
Access	ReadWrite
Default	0
EEPROM	Yes
Significance	Optionally programmable position value. In this operation an offset value is calculated and saved in object 0x6509.
Values	0..actual total measuring range (0x6002) -1 Entries ≠ default values are only effective with enabled scaling function (0x6000).

Object 0x6004 Position value

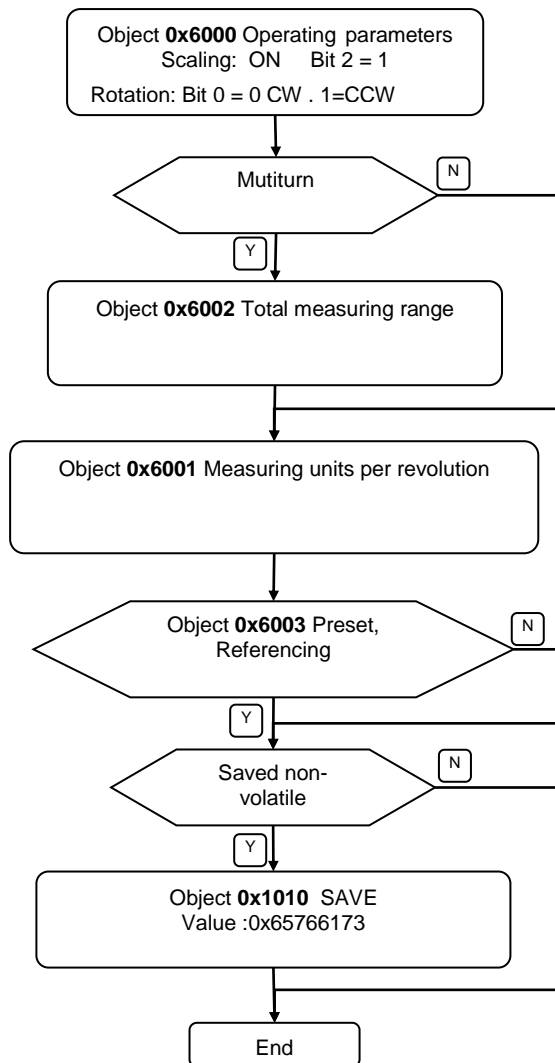
SubIndex	0
Data type	Unsigned 32
Access	ReadOnly
Default	
EEPROM	No
Significance	Value of actual position in steps
Values	0..actual total measuring range (0x6002) -1

Object 0x6501 Max. measuring units per revolution (max. resolution in steps)

SubIndex	0
Data type	Unsigned 32
Access	ReadOnly
Default	0x2000 = 8192 = 13bit → GXxMW_H 0x1000 = 4096 = 12bit → GCxMW_H 0x40000 = 262144 = 18bit → GBxMW_H, GDxMW_H
EEPROM	No
Significance	Maximum singleturn resolution in steps
Values	

4.3 Parameterization

Proceed as below for user-specific parameterization of direction of rotation, resolution, total resolution, preset:



Examples: Scaling ON in object 0x6000

Scaling	Rotation	Value 0x6000
OFF	CW	0x0000
OFF	CCW	0x0001
ON	CW	0x0004
ON	CCW	0x0005

CW = clockwise = increasing values with clockwise shaft rotation

CCW = counterclockwise = increasing values with counterclockwise shaft rotation

Reference: when looking at flange

4.4 Free Run Mode (default)

In "Free Run" mode, a local timer interrupt of the application controller will trip the local cycle which in Free Run is independent of communication cycle and/or master cycle. The encoder will generate the process data in asynchronous cyclic manner.

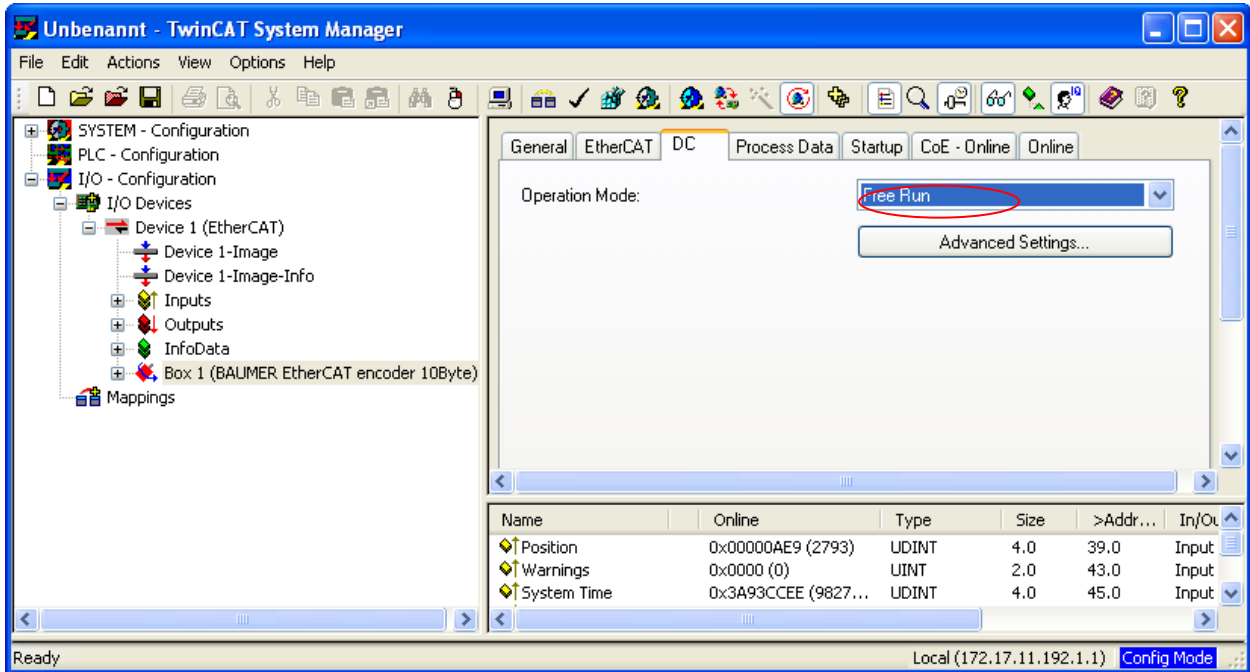
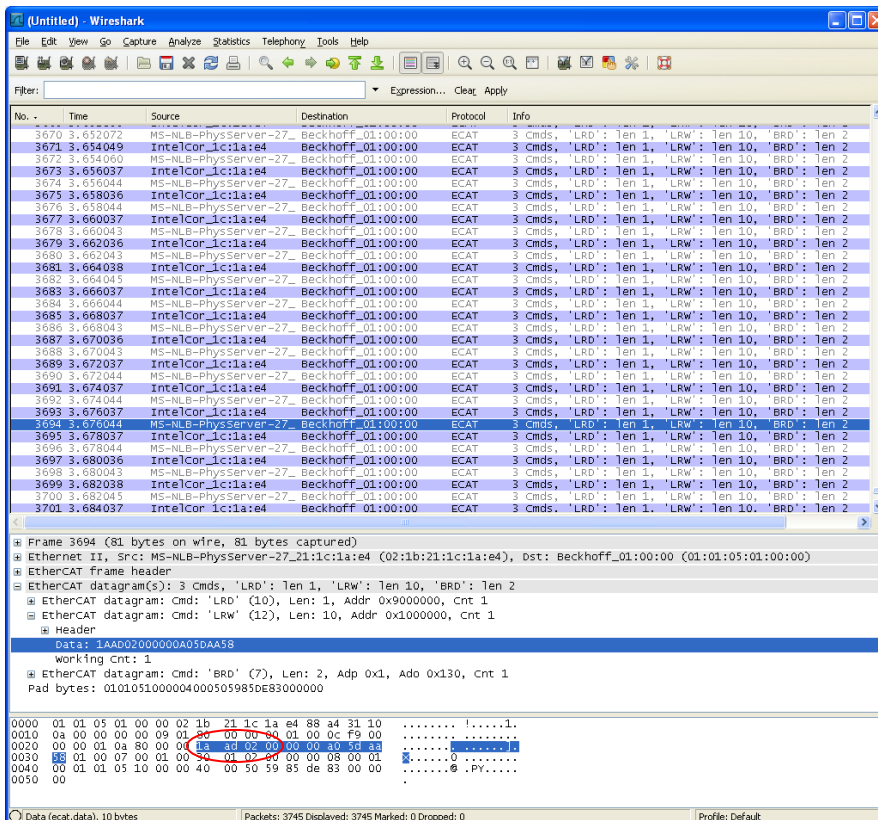


Fig.: Wireshark Network session, encoder input data



4.5 Distributed Clocks Mode

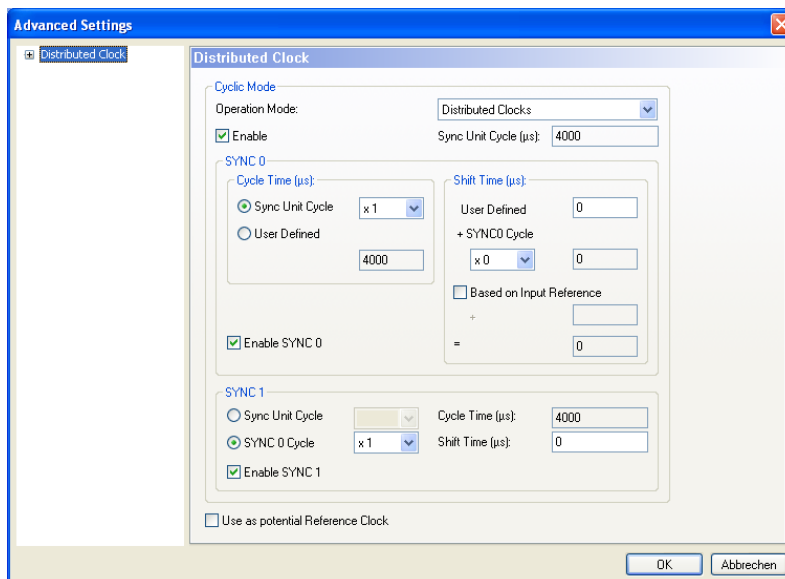
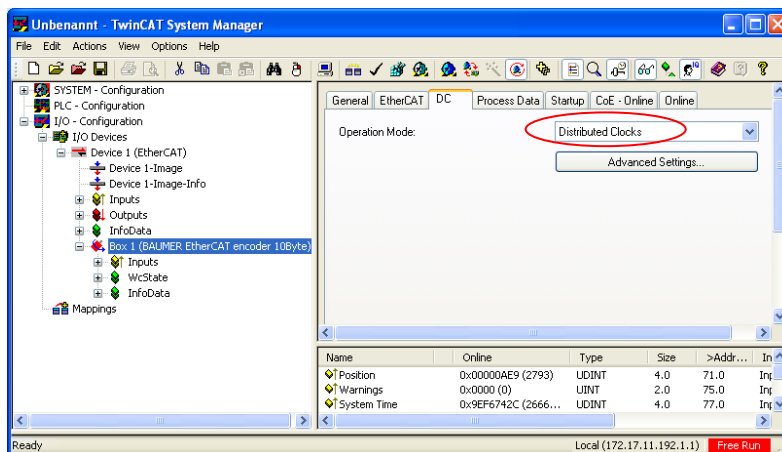
Distributed clocks mode enables exactly the same time with all bus users.

The encoder can be utilized and configured as reference clock for synchronisation purposes of both other users and master. Thus a high-precision time base is available throughout the network.

The encoder generates process data synchronously to a Sync Signal.

The local cycle will be tripped once SYNC0/SYNC1 Event has been received. Prior to receiving the next SYNC0/SYNC1 Event the process data frame must be completely processed by the slave.

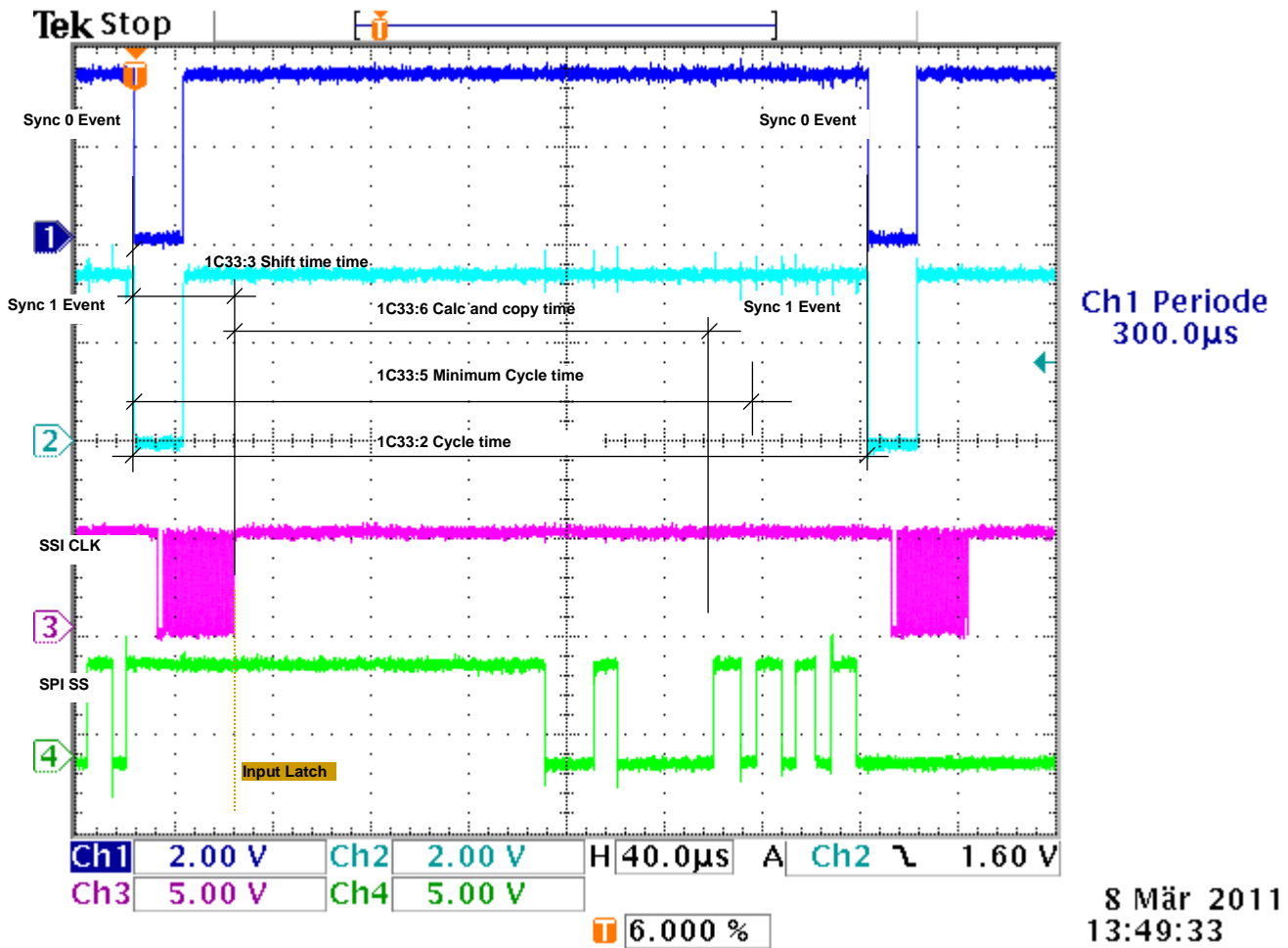
4.5.1 Activation Distributed Clocks under TwinCAT



Important:

- Enable SYNC0 **and** SYNC1.
- Ever proceed any cycle time modification in the SYNC0 settings only.
- Do not alter any SYNC1 settings.

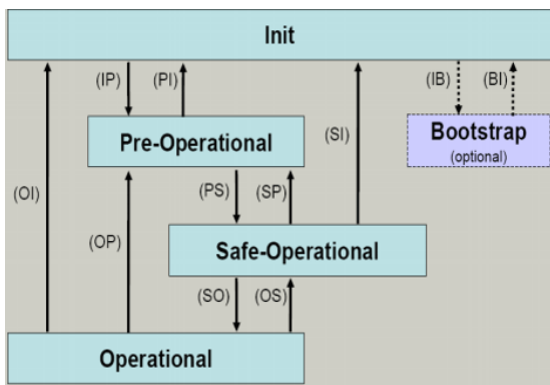
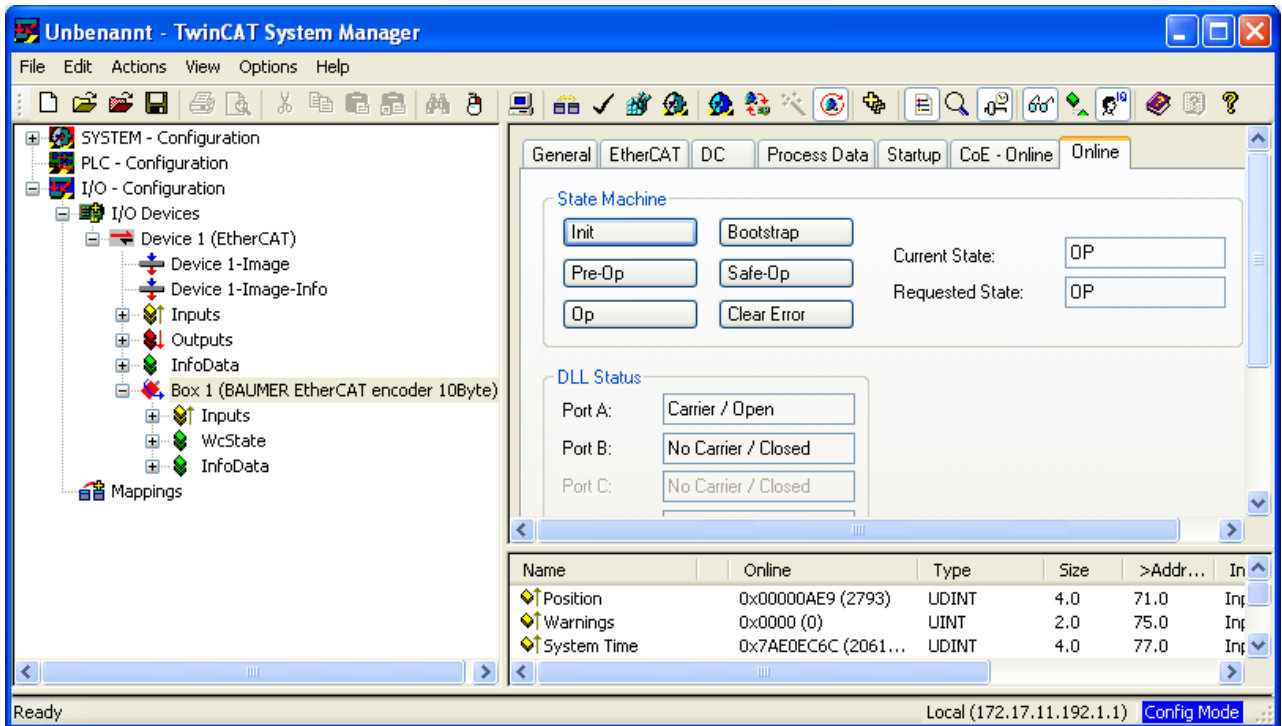
Fig.: Local cycle synchronized with SYNC0/SYNC1



Cycle times corresponding to configuration, see chapter [Cycle times](#)

4.6 Network management

The encoder's State Machine can be switched in the TwinCAT System Manager under tab **Online**.



EtherCAT State Machine

The EtherCAT State Machine (ESM) will control the state of the EtherCAT slave with state-related access and execution of several functionalities. Specific commands by the EtherCAT master are required in each state during slave bootup.

The states of an EtherCAT slave are:

- Init
- Pre-Operational
- Safe-Operational and
- Operational
- Boot (not supported)

After bootup each EtherCAT slave will be in state Op.

Init

Initial state of EtherCAT slave after switch on. There is neither mailbox nor process data communication. The SyncManager channels 0 and 1 for mailbox communication are being initialized by the EtherCAT master.

Pre-Operational (Pre-Op)

The EtherCAT slave will verify proper mailbox initialising when changing from Init to Pre-Op. Pre-Op enables mailbox communication but not process data communication. The EtherCAT master will initialize the SyncManager channels (up from 2) for the process data, the FMMU channels and PDO mapping or SyncManager PDO assignment, provided the slave supports configurable mapping.

Furthermore, the process data transmission settings as well as clamp-specific parameterization- other than default and where appropriate - are transmitted in Pre-Op state

Safe-Operational (Safe-Op)

Upon changing from Pre-Op to Safe-Op, the EtherCAT slave will verify whether the SyncManager channels for process data communication and the Distributed Clock settings are valid. Prior to confirming Safe-Op, the slave will copy the current input data into the related DP-RAM areas of the EtherCAT Slave Controller (ESC). In Safe-Op both mailbox and process data communication are enabled, however the slave will keep its outputs safe (not relevant to encoder). Cyclic update of input data.

Operational (Op)

Process data and mailbox communication is in Op state.
Cyclic update of input data.

Boot (for firmware update): not supported.

5 Terminal assignment and commissioning

5.1 Electrical connection

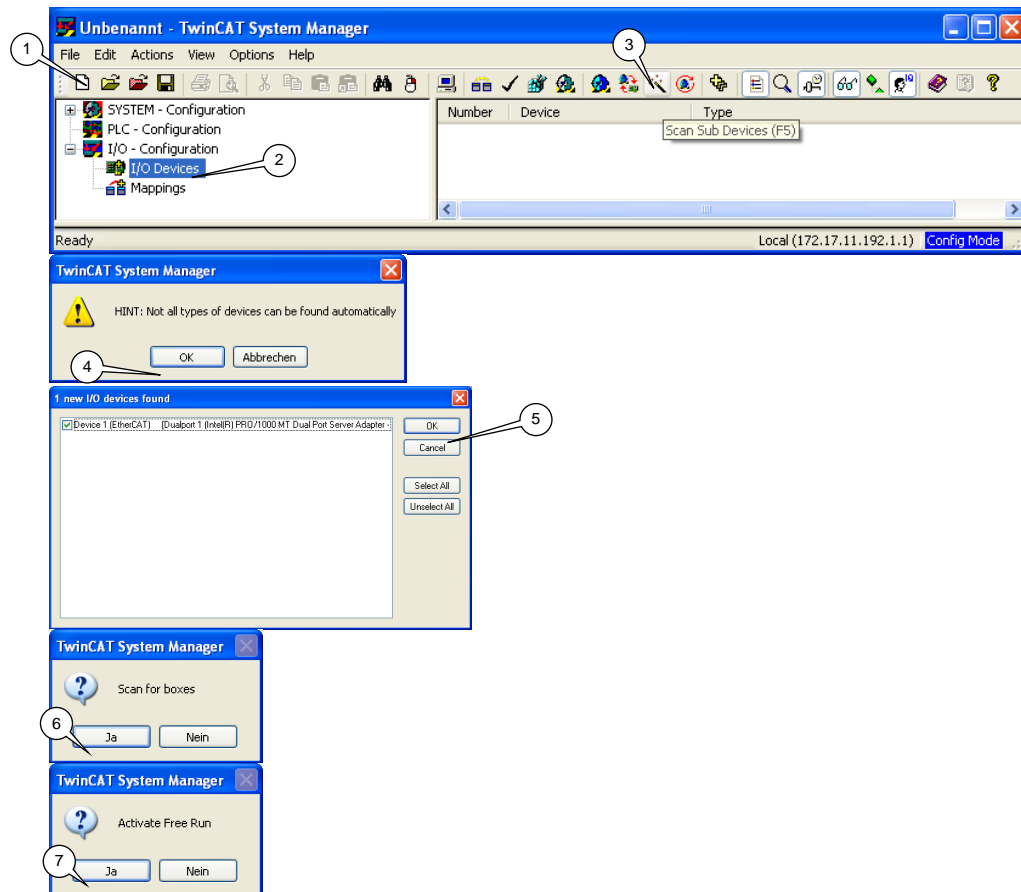
Assignment – M12 connector

Follow also the instructions of the respective supplier.

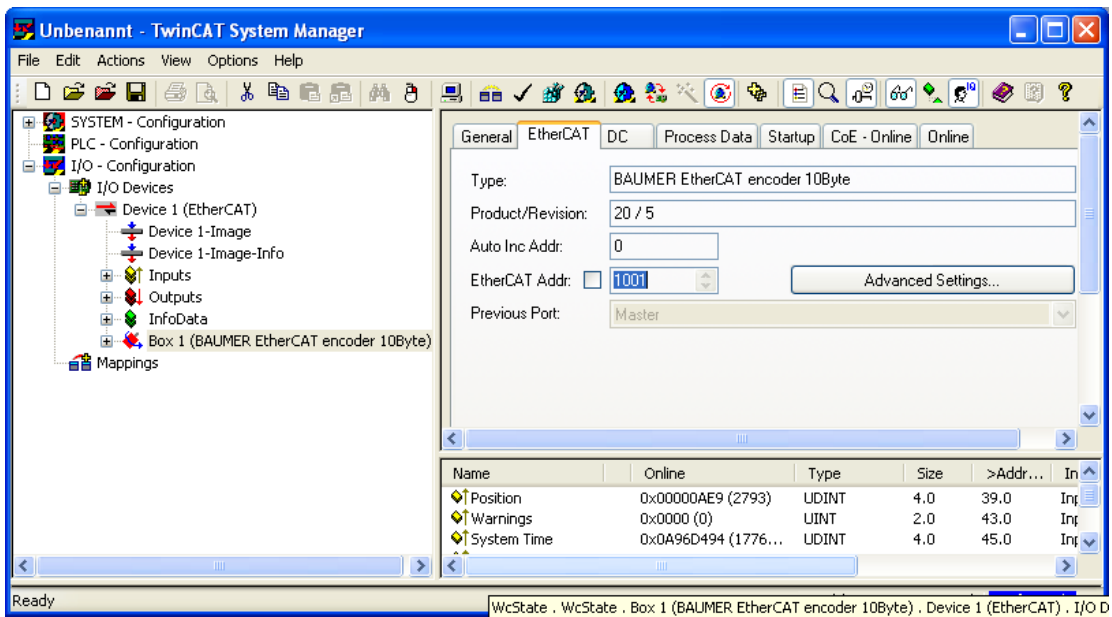
- Press mating connector softly into the plug.
- Turn mating connector carefully until the code mark is interlocking the corresponding space provided by the plug. Insert bushing completely. Tighten the nut as far as possible.

5.1.1 Initialising under TwinCAT system manager

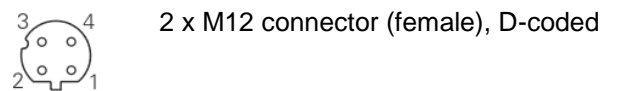
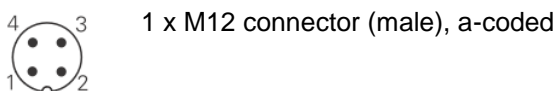
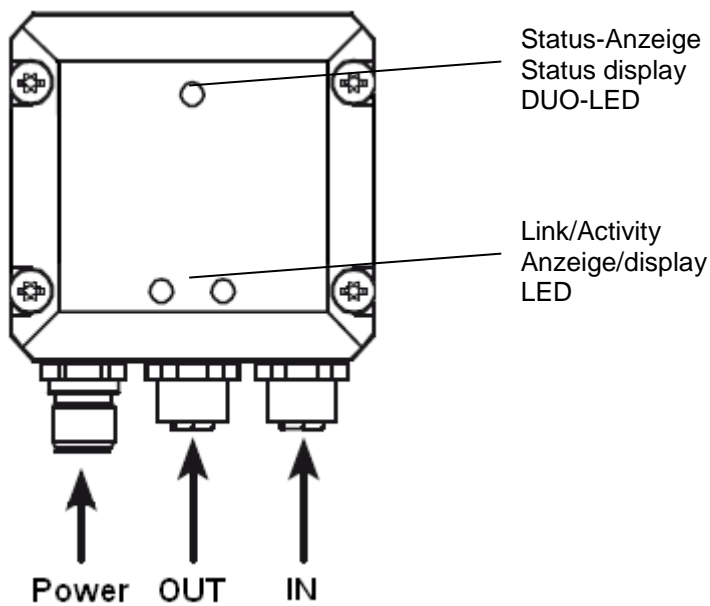
- The included XML file must be copied into the respective directory:
..\TwinCAT\Io\EtherCAT
- Start TwinCAT system manager
- Then proceed as described below.



EtherCAT devices should appear like in screen below



5.1.2 Terminal assignment Bus cover EtherCAT



Pin	Assignment
1	UB (10...30 VDC)
2	N.C.
3	GND
4	N.C.

Pin	Assignment
1	TxD+
2	RxD+
3	TxD-
4	RxD-

5.2 Display elements

5.2.1 State indicator

The bus cover provides a DUO LED (green/red) operating in line with EtherCAT Indicator Specification V0.91.

DUO-LED green RUN State

RUN State	Status	Description	Category
Off	INIT	The device is in state INIT	Mandatory
Blinking	PRE-OPERATIONAL	The device is in state PRE-OPERATIONAL	Mandatory
Single Flash	SAFE-OPERATIONAL	The device is in state SAFE-OPERATIONAL	Mandatory
On	OPERATIONAL	The device is in state OPERATIONAL	Mandatory
Flickering	INITIALISATION or BOOTSTRAP	The device is booting and has not yet entered the INIT state, or the device is in state BOOTSTRAP.Firmware download operation in progress	Optional
Double Flash	Reserved	Reserved for future use	reserved
Triple Flash	Reserved	Reserved for future use	reserved
Quadruple	Reserved	Reserved for future use	reserved

DUO-LED red ERR State

ERR State	Error	Description	Example	Category
Off	No error	The EtherCAT communication of the device is in working condition		Mandatory
Flickering	Booting Error Booting	Error was detected. INIT state reached, but Parameter "Change" in the AL status register is set to 0x01:change error	Checksum Error in Flash Memory.	Optional
Blinking	Invalid Configuration	General Configuration Error	State change commanded by master is impossible due to register or object settings.	Mandatory
Single Flash	Unsolicited State Change	Slave device application has changed the EtherCAT state autonomously: Parameter "Change" in the AL status register is set to 0x01:change/error.	Synchronisation Error, device enters Safe-Operational automatically.	Mandatory
Double Flash	Application Watchdog Timeout	An application watchdog timeout has occurred.	Sync Manager Watchdog timeout	Mandatory
Triple Flash	Reserved	Reserved for future use		Reserved
Quadruple Flash	Reserved	Reserved for future use		Reserved
On	PDI Watchdog Timeout	A PDI Watchdog timeout has occurred	Application controller is not responding any more	Optional

5.2.2 Link/Activity indicator

One LED each for input and output.

Link	Activity	State of Link/Activity indicator
Yes	No	On
Yes	Yes	Flickering
No	Not applicable	Off

Note: All LED´s are "off" if the encoder is under power supply but not yet connected to Ethernet.

5.3 Cycle times

Cycle times relate to the following settings:

- Basic encoder type
- Scaling on/off (0x6000 Bit 2²)
- Configuration 10 byte PDO/ 4 byte PDO/ 2 byte PDO

Scaling ON: 0x6000 2² =1; Scaling OFF: 0x6000 2² =0;

Chart on cycle times

All times in ns

10 Byte PDO (default)					
0x1C33:3 Shift time	0x1C33:5 Minimum cycle time		0x1C33:6 Calc and copy time		Basic encoder Device name
	Scaling OFF	Scaling ON	Scaling OFF	Scaling ON	
21300	214500	419500	188700	393700	GCAM
41800	234000	413000	185200	364200	GCMM
25000	217000	419000	183000	385000	GXAM
41000	233000	410000	183000	360000	GXMM
33600	228000	416000	185400	373400	GBAM
50600	245000	423000	185400	363400	GBMM

4 Byte PDO					
0x1C33:3 Shift time	0x1C33:5 Minimum cycle time		0x1C33:6 Calc and copy time		Basic encoder Device name
	Scaling OFF	Scaling ON	Scaling OFF	Scaling ON	
21300	74500	279500	48700	253700	GCAM
41800	92000	271000	43200	222200	GCMM
25000	76000	278000	42000	244000	GXAM
41000	92000	269000	42000	219000	GXMM
33600	86000	274000	43400	231400	GBAM
50600	104000	282000	44400	222400	GBMM

2 Byte PDO					
0x1C33:3 Shift time	0x1C33:5 Minimum cycle time		0x1C33:6 Calc and copy time		Basic encoder Device name
	Scaling OFF	Scaling ON	Scaling OFF	Scaling ON	
21300	62500	267500	36700	241700	GCAM
41800	85000	264000	36200	215200	GCMM
25000	68000	270000	34000	236000	GXAM
41000	84000	261000	34000	211000	GXMM
33600	78000	266000	35400	223400	GBAM
50600	96000	274000	36400	214400	GBMM

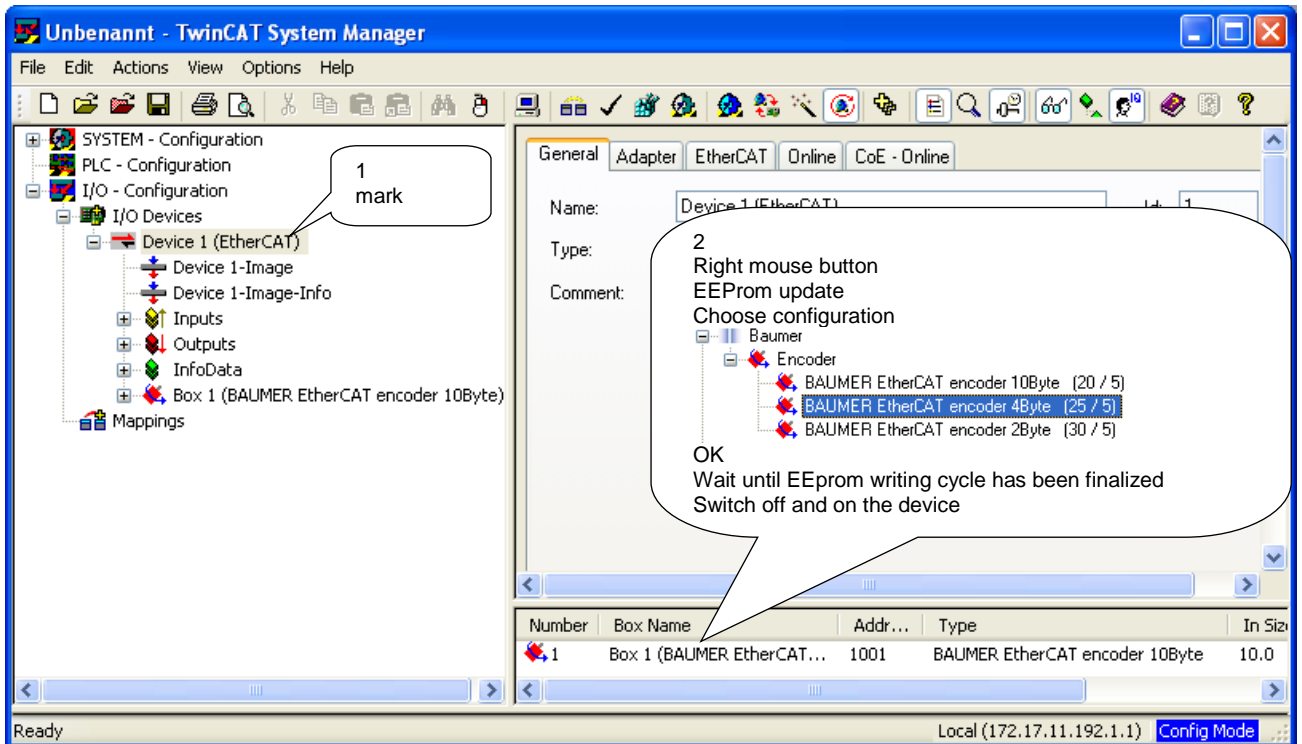
Note: Setting 2 byte PDO means input data will be limited to 2 bytes, no matter what the maximum total encoder resolution is.

5.4 Configuration 10 Byte PDO / 4 Byte PDO / 2 Byte PDO by TwinCAT

Default encoder configuration is 10 Byte PDO.

As an option, the encoder configuration may be changed to 4 Byte PDO or 2 Byte PDO to enable shorter cycle times where appropriate (see chapter cycle times).

Example: How to alter the 10 Byte PDO configuration (default) to 4 Byte PDO



OFF/ON, File new, device search using F5

